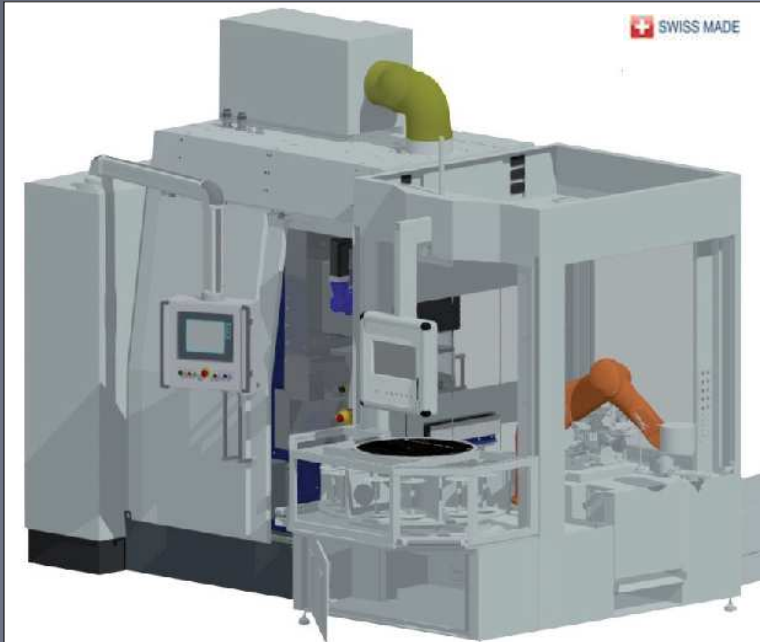


PARSIFAL 150/400

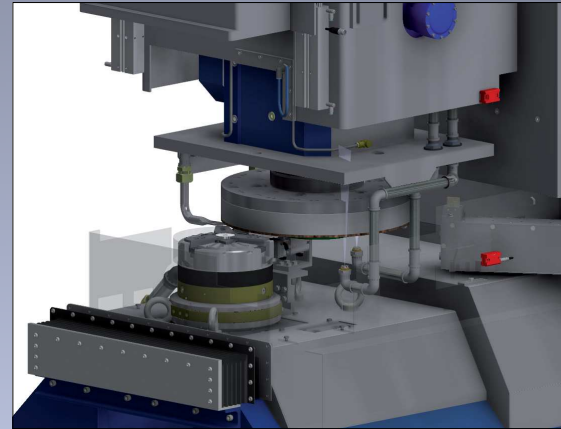
Plunge grinder, cycle-by-cycle, equipped with
1 vertical spindle + 1 mandrel



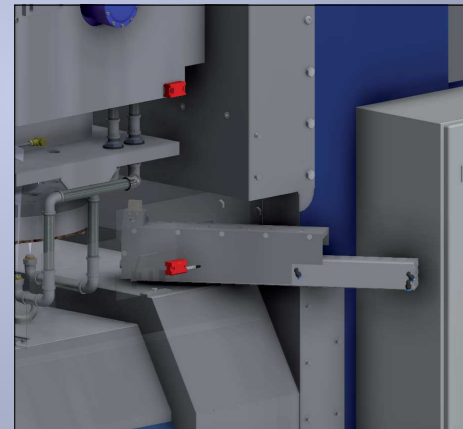
Performances

- Resolution 0.001 mm
- High performance spindles, direct drive
- Modular rigid modular rigid steel frame combined with prestressed concrete
- Measurement and automatic servo
- Vertical tilt spindle
- $\varnothing 200$ mm mandrel mounted on a horizontal slide
- Automatic or semi-automatic loading

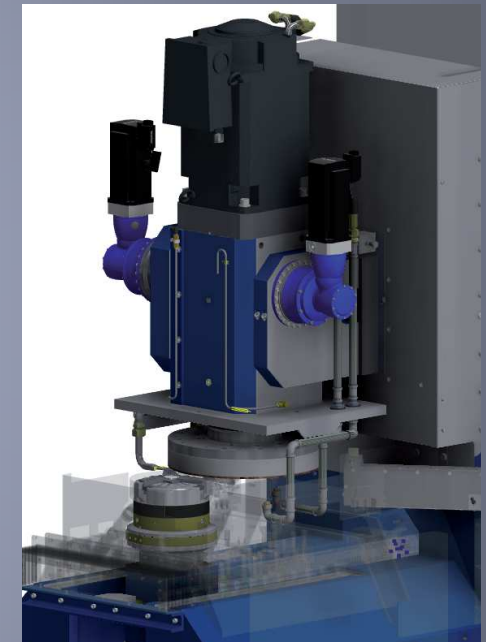
Mandrel



Sharpening



Tilt



LINEAR ABRASIVE Engineering S.A.

Bellevue 5

2074 Marin / Schweiz

Tel.: +41 (0)32 753 36 33 Fax: +41 (0)32 753 21 69

E-Mail: commercial.center@linear.ch



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Technical Specifications

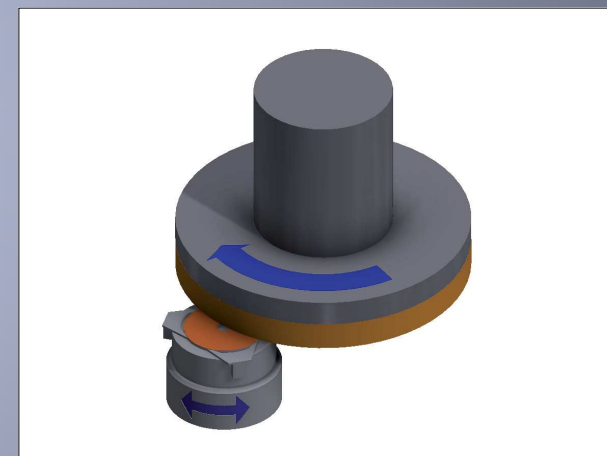
Number of spindles	2	Abrasive tools	CBN/diamond/Al2O3
Spindle (mm)	ø200x500, mandrel ø100x300	Grinding wheel (mm)	ø400, mandrel ø170
Z-axis infeed (mm)	120	Spindle tilt max. (°)	10
Direct spindle drive (rpm)	0 - 4000	Electrical control	Siemens S7/1500/TIA
Power (kW)	27, mandrel 3	Total weight (t)	5
Width of machinable parts max.(mm)	ø160	Stock removal max. (mm)	2
Height of machinable parts max. (mm)	0 30	Resolution (mm)	0.001

Technology 1V/M:

Plunge grinder by cycle, equipped with 1 vertical spindle
+ 1 opposite mandrel on a horizontal slide

Specific development

Our engineering office, equipped with modern CAD and programming systems, up-to-date with current informatics and software standards, is capable of building special machines, where yet no viable solution exists. In this area LINEAR ABRASIVE has achieved a level of excellence that is recognized worldwide.



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